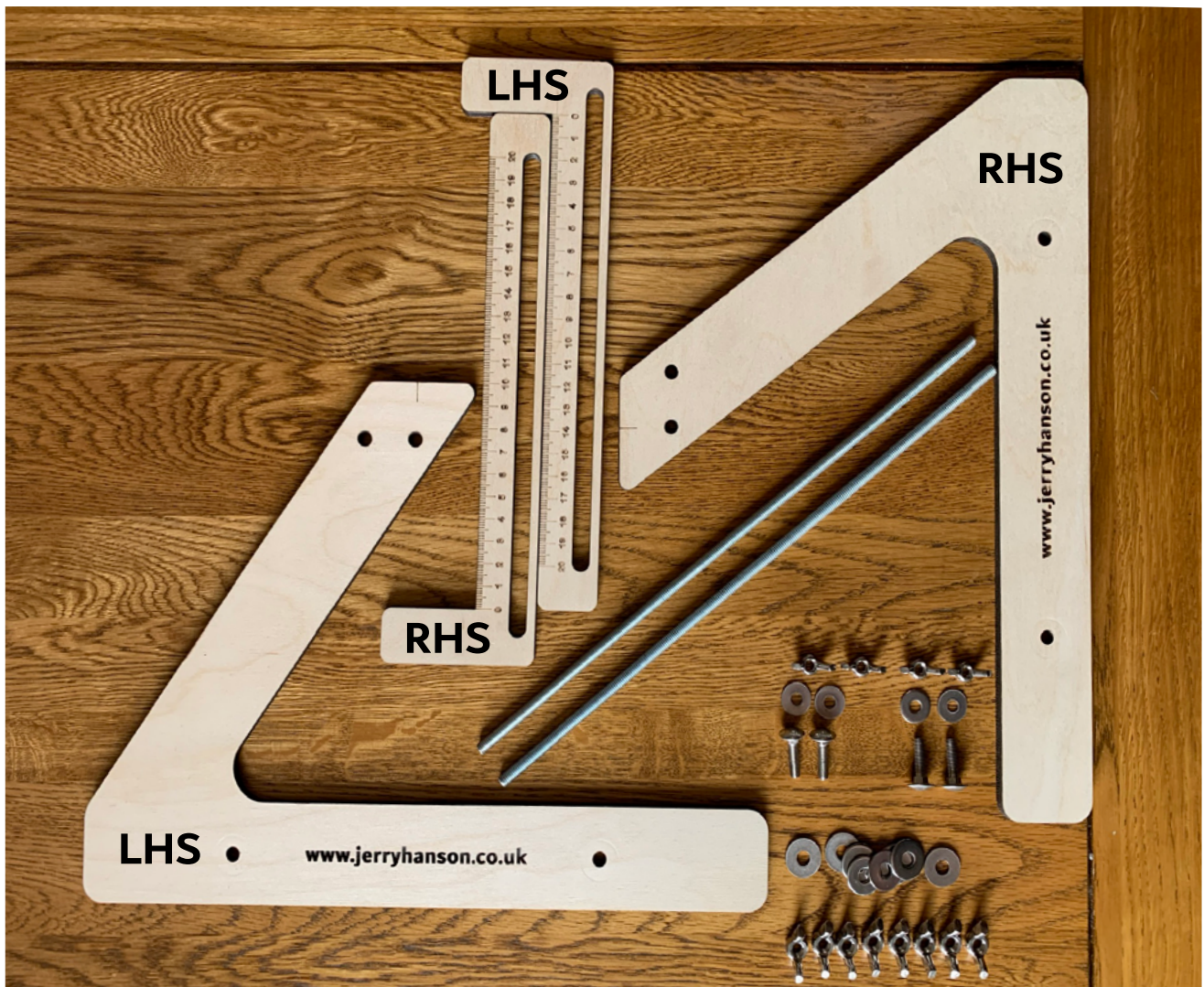


### Parts List

- 1 x LH birch ply frame side
- 1 x RH birch ply frame side
- 1 x LH birch ply slide rule
- 1 x RH birch ply slide rule
- 2 x 300mm M6 threaded rod
- 8 x M6 stainless steel wing-nuts and washers
- 4 x M5 stainless steel 20mm carriage bolts
- 4 x M5 stainless steel wing-nuts and washers
- 2 x 6mm self adhesive silicone balance bungs (not shown)
- 2 x 60g strips of self adhesive balancing weights (not shown)



## Assembly Instructions

1. Remove all the parts and check referring to the above parts list.  
In case of any shortages please contact [info@jerryhanson.co.uk](mailto:info@jerryhanson.co.uk) Keep the bag the fixings came in, we will use this later.
2. Take one of the M6 threaded bars and place one M6 washer and wing nut and thread approx 70mm onto the left hand side of the bar. Do the same of the other threaded bar.



3. Take the LH birch ply side and thread this onto the bars up to and against the washers and wing nuts.



4. Take another wing nut and washer for each bar, thread onto the bar until the LH birch ply side is held upright.  
**DO NOT TIGHTEN** at this point.

5. Take another M6 wing nut and washer and REVERSE thread this approx 70mm onto the bar. Do the same for the other bar.



*Reverse thread on to the bar*



6. Take the remaining RH birch ply side and thread this onto the bars up against the washers.



7. With the final two M6 wing nuts and washers, thread these onto the bars and tighten until the frame is held upright, **DO NOT TIGHTEN JUST YET.**

8. Place the assembled frame onto a level surface, once you are happy the frame is sitting true, tighten the fixings accordingly, corner to corner.
9. Take two M5 carriage bolts with the head on the INSIDE of each frame, the holes are sized to allow the carriage bolts to be pressed into position and MUST be flush to the frame side.



10. Take the LH & RH birch ply slide rules and place the channel over the bolts and secure with the M5 stainless wing nuts and washers. Tighten to hold firm, do not over tighten as this will cause the surface of the slide rule to bruise.



11. Peel off the silicone balance bungs and press them in place on the top of each frame over the balance point marker. These can be glued in place if required using a 2 part epoxy resin.